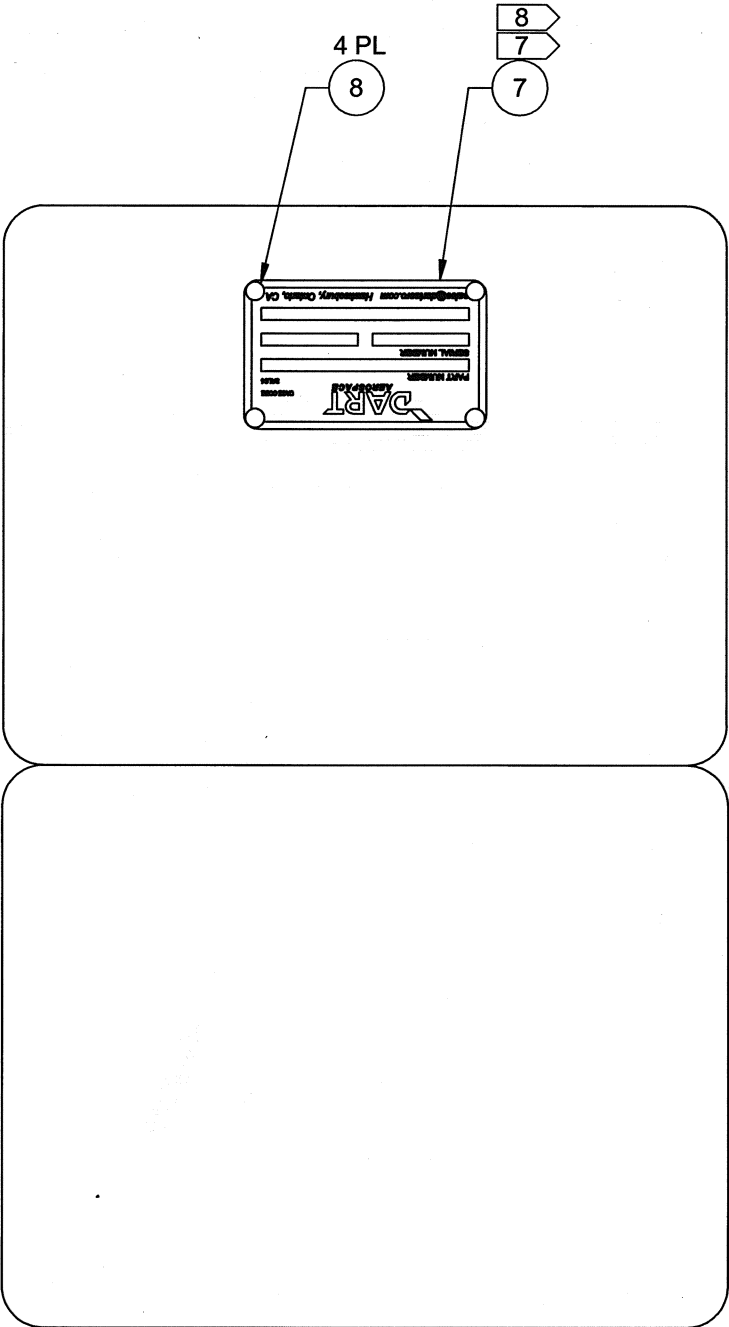
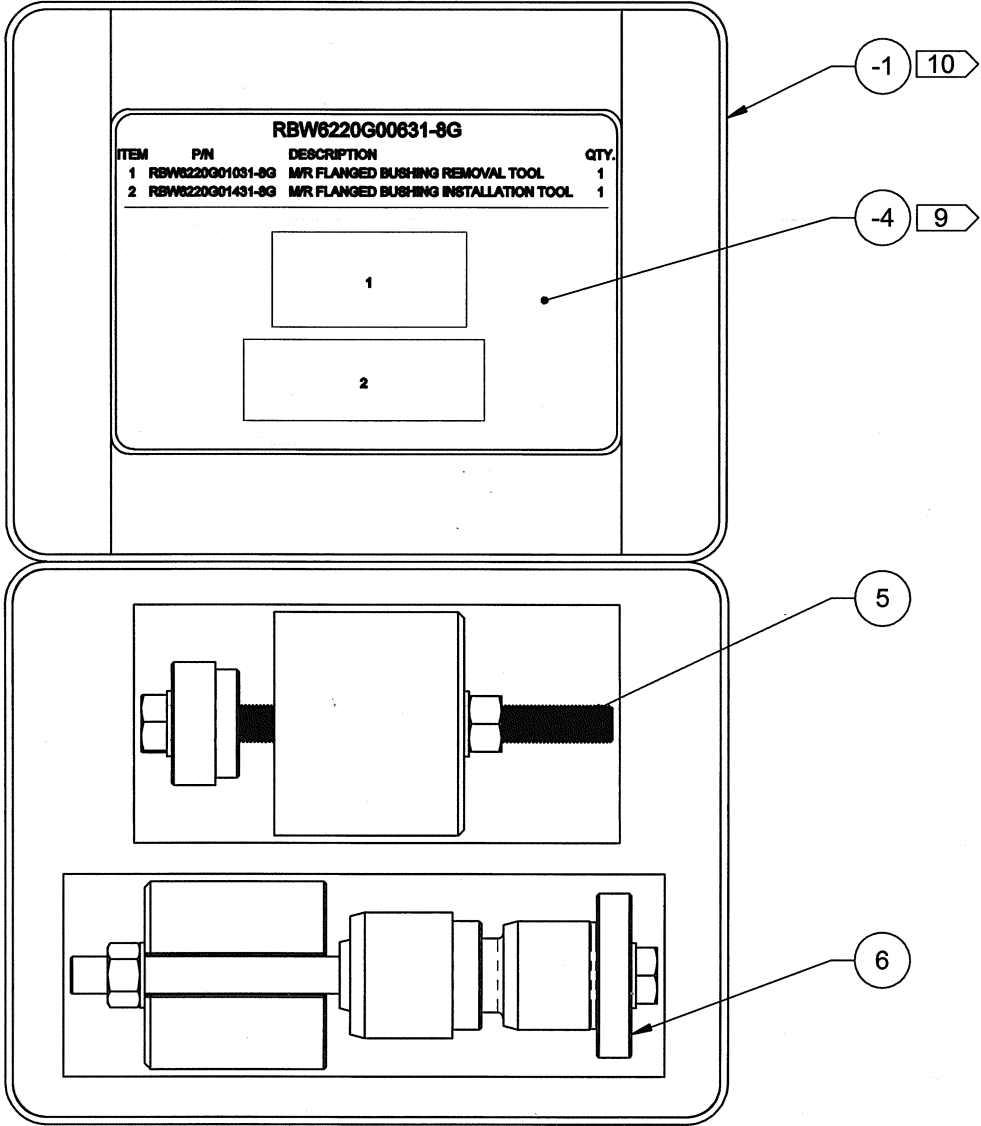


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G00631-8G-1	PACKAGING ASSY
-4	1	RBW6220G00631-8G-4	POSITION PLACARD
5	1	RBW6220G01031-8G	M/R FLANGED BUSHING REMOVAL TOOL
6	1	RBW6220G01431-8G	M/R FLANGED BUSHING INSTALLATION TOOL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

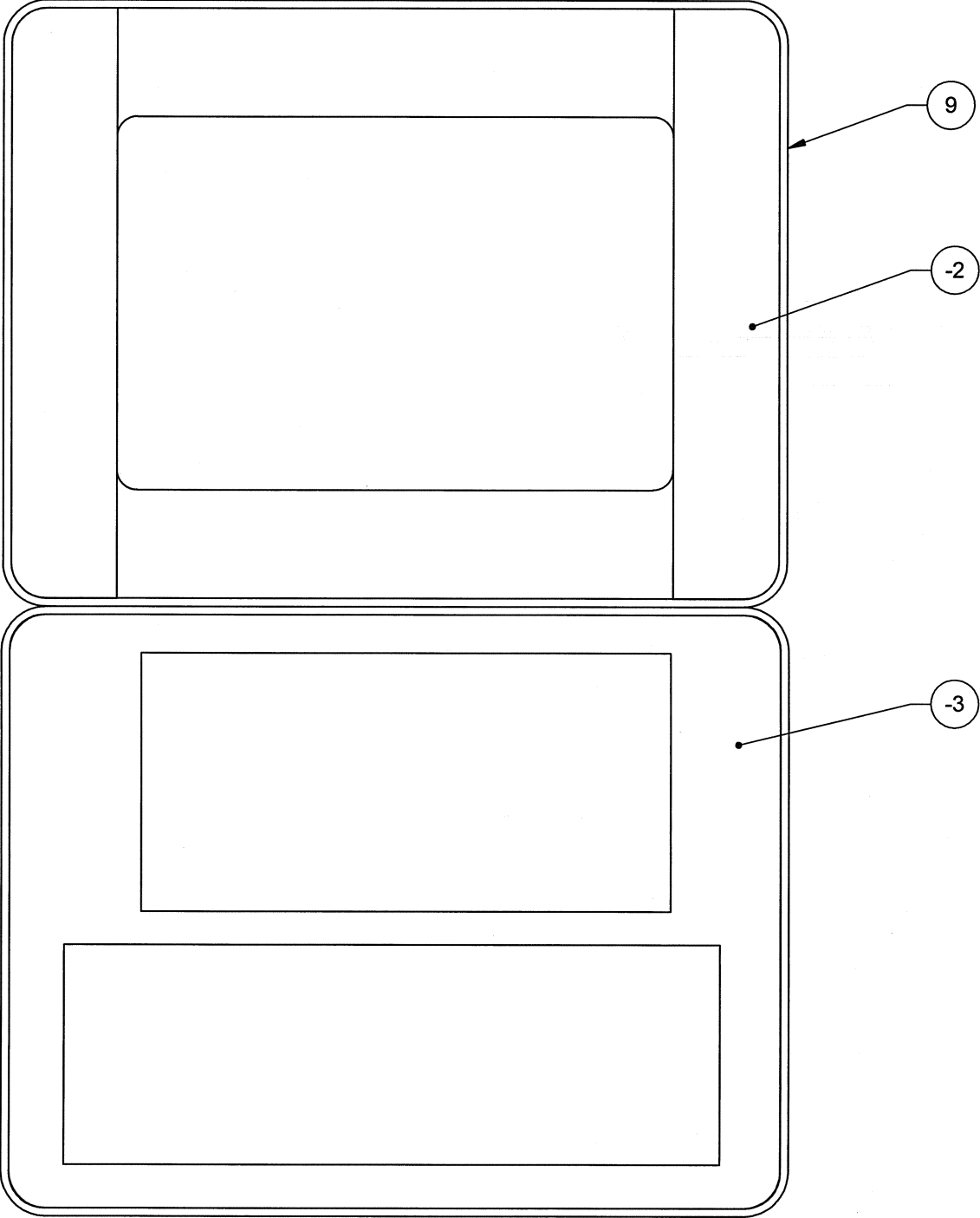


- NOTES:
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6220G00631-8G MAIN ROTOR FLANGED BUSHING INSTALLATION/REMOVAL TOOL

A	NEW ISSUE	19-558	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G00631-8G	SHEET 1 OF 5
APPROVED	VHP	TITLE	SCALE
DATE 2/4/2019		MAIN ROTOR FLANGED BUSHING INSTALLATION/REMOVAL TOOL	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6220G00631-8G-2	TOP FOAM
-3	1	RBW6220G00631-8G-3	BOTTOM FOAM
9	1	PELICAN #APP-1200-E	PELICAN CASE 1200



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RBW6220G00631-8G-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G00631-8G	SHEET 2 OF 5
APPROVED	VM	TITLE	SCALE
DATE 2/4/2019		MAIN ROTOR FLANGED BUSHING INSTALLATION/REMOVAL TOOL	NTS
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